7. The method of claim 3 wherein the initial adsorbent volume and at least one subsequent adsorbent volume are located in separate canisters that are connected to permit sequential contact by the fuel vapor.

8. The method of claim 1 wherein the initial adsorbent 5 volume and the subsequent adsorbent volume are activated carbon derived from materials selected from the group consisting of wood, peat, coal, coconut, lignite, petroleum pitch, petroleum coke, coal tar pitch, fruit pits, nut shells, sawdust, wood flour, synthetic polymer, and natural polymer 10 a single automotive evaporative emissions canister. having been activated by a process selected from the group consisting of chemical, thermal, and combined chemical/ thermal activation methods.

9. The method of claim 1 wherein the initial adsorbent volume and the subsequent adsorbent volume are inorganic 15 materials selected from the group consisting of zeolites, porous silica, porous alumina, pillared clays, and molecular

10. The method of claim 1 wherein the initial adsorbent volume and the subsequent adsorbent volume are porous 20 polymers.

11. The method of claim 1 wherein the subsequent adsorbent volume exhibits adsorption capacities achieved by volumetric dilution.

12. The method of claim 11 wherein the volumetric 25 dilution is accomplished by the addition of a non-adsorbing filler as a co-ingredient by an addition process selected from the group consisting of addition with the activated carbon raw material prior to activation, addition with the adsorbent before forming into a shaped particle or monolith, and a 30 combination thereof.

13. The method of claim 11 wherein the volumetric dilution is accomplished by forming the adsorbent into high voidage shapes selected from the group consisting of stars, hollow cylinders, asterisks, spirals, cylinders, and config- 35 ured ribbons.

14. The method of claim 11 wherein the volumetric dilution is accomplished by forming the adsorbent into a honeycomb or monolith shape.

15. The method of claim 11 wherein the volumetric 40 dilution is accomplished by the use of inert spacer particles, trapped air spaces, foams, fibers, and screens external to the adsorbent.

16. The method of claim 12 wherein the non-adsorbing filler is a solid after processing.

17. The method of claim 12 wherein the non-adsorbing filler is volatized or combusted to form voidages larger than 50 Å width within the shaped particle or monolith.

18. In a method of reducing fuel vapor emissions in an automotive evaporative emissions control system compris- 50 ing removing at least one volatile organic compound from a volatile organic compound-containing fuel vapor by routing the fuel vapor through a vapor adsorbent, the improvement comprising sequentially routing the fuel vapor through an initial adsorbent material is characterized by an incremental adsorption capacity at 25° C. of greater than 35 g n-butane/L between vapor concentrations of 5 vol % and 50 vol %

n-butane before routing the fluid stream through at least one subsequent adsorbent-containing volume prior to venting to the atmosphere wherein the subsequent adsorbentcontaining volume is characterized by an incremental adsorption capacity at 25° C. of less than 35 g n-butane/L between vapor concentrations of 5 vol % and 50 vol % n-butane.

19. The method of claim 18 wherein the initial adsorbent volume and the subsequent adsorbent volume are located in

20. The method of claim 18 wherein the initial adsorbent volume and the subsequent adsorbent volume are located in separate canisters that are connected to permit sequential contact by the fuel vapor.

21. The method of claim 18 wherein the initial adsorbent volume and the subsequent adsorbent volume are activated carbon derived from materials selected from the group consisting of wood, peat, coal, coconut, lignite, petroleum pitch, petroleum coke, coal tar pitch, fruit pits, nut shells, sawdust, wood flour, synthetic polymer, and natural polymer and activated by chemical and/or thermal activation meth-

22. The method of claim 18 wherein the initial adsorbent volume and the subsequent adsorbent volume are inorganic materials selected from the group consisting of zeolites, porous silica, and molecular sieves.

23. The method of claim 18 wherein the initial adsorbent volume and the subsequent adsorbent volume are porous

24. The method of claim 18 wherein the subsequent adsorbent volume exhibits adsorption capacities achieved by volumetric dilution.

25. The method of claim 24 wherein the volumetric dilution is accomplished by the addition of a non-adsorbing filler as a co-ingredient by an addition process selected from the group consisting of addition with the activated carbon raw material prior to activation, addition with the adsorbent before forming into a shaped particle or monolith, and a combination thereof.

26. The method of claim 24 wherein the volumetric dilution is accomplished by forming the adsorbent into high voidage shapes selected from the group consisting of stars, hollow cylinders, asterisks, spirals, cylinders, and configured ribbons.

27. The method of claim 24 wherein the volumetric dilution is accomplished by forming the adsorbent into a honeycomb or monolith shape.

28. The method of claim 24 wherein the volumetric dilution is accomplished by the use of inert spacer particles, trapped air spaces, foams, fibers, and screens external to the adsorbent.

29. The method of claim 25 wherein the non-adsorbing filler is a solid after processing.

30. The method of claim 25 wherein the non-adsorbing initial adsorbent material-containing volume wherein the 55 filler is volatized or combusted to form voidages larger than 50 Å width within the shaped particle or monolith.

New Claims:

31. In an evaporative emissions control system for a vehicle comprising, in combination, a fuel tank for storing a volatile fuel, an engine having an air induction system and adapted to consume the fuel, a canister containing an initial volume of fuel vapor adsorbent material for temporarily adsorbing and storing fuel vapor from the tank, a conduit for conducting fuel vapor from the tank to a canister vapor inlet, a fuel vapor purge conduit from a canister purge outlet to the induction system of the engine, and a vent/air opening for venting the canister and for admission of air to the canister during operation of the engine induction system, wherein the canister is defined by a fuel vapor flow path via the canister vapor inlet through the initial volume of vapor adsorbent within a first region of the canister toward the vent/air opening, and an air flow path through a subsequent volume of adsorbent within a second region of the canister at the vent/air opening and the first region at the purge outlet, such that fuel vapor formed in the

initial volume of adsorbent where it is

adsorbed and, during operation of the engine
induction system, ambient air flows in a path
to and through the vent/air opening and
along the air flow path in the canister
through the initial volume and the purge
outlet to the induction system of the engine,
the flow of air removing a portion of the
adsorbed fuel vapor but leaving a residue of
fuel in the initial volume,

one subsequent volume of vapor
adsorbent material comprises a
volume of 1% to 100% of the first
volume and is located either inside
of the canister within the second
region thereof or outside of the
canister, and wherein the initial
volume of vapor adsorbent material
is characterized by an incremental
adsorption capacity at 25°C of
greater than 35 g n-butane/L-bed
between vapor concentrations of 5
vol% and 50 vol% n-butane before
routing the fluid stream through at

- vapor adsorbent material wherein
  the subsequent volume of vapor
  adsorbent material is characterized
  by an incremental adsorption
  capacity at 25°C of less than 35 g nbutane between vapor
  concentrations of 5 vol% and 50
  vol% n-butane.
- 32. The system of claim 31 wherein the second volume of vapor adsorbent material is located outside the canister in a separate subsequent canister.
  - initial volume of vapor adsorbent material
    and the subsequent volume of vapor
    adsorbent material are activated carbon
    derived from materials selected from the
    group consisting of wood, peat, coal,
    coconut, lignite, petroleum pitch, petroleum
    coke, coal tar pitch, fruit pits, nut shells,
    sawdust, wood flour, synthetic polymer, and
    natural polymer having been activated by a
    process selected from the group consisting
    of chemical, thermal, and combined
    chemical/thermal activation methods.

- initial volume of vapor adsorbent material
  and the subsequent volume of vapor
  adsorbent material are inorganic materials
  selected from the group consisting of
  zeolites, porous silica, porous alumina,
  pillared clays, and molecular sieves.

  35. The system of claim 31 wherein the
  - initial volume of vapor adsorbent material
    and the subsequent volume of vapor
    adsorbent material are porous polymers.
    - 36. The system of claim 31 wherein the subsequent volume of vapor adsorbent material exhibits adsorption capacities achieved by volumetric dilution.
    - volumetric dilution is accomplished by the addition of a non-adsorbing filler as a coingredient by an addition process selected from the group consisting of addition with the activated carbon raw material prior to activation, addition with the adsorbent before forming into a shaped particle or monolith, and a combination thereof.

      38. The system of claim 36 wherein the volumetric dilution is accomplished by

forming the adsorbent material into high
voidage shapes selected from the group
consisting of stars, hollow cylinders,
asterisks, spirals, cylinders, and configured
ribbons.

- 39. The system of claim 36 wherein the volumetric dilution is accomplished by forming the adsorbent into a honeycomb or monolith shape.
  - volumetric dilution is accomplished by the use of inert spacer particles, trapped air spaces, foams, and screens external to the adsorbent.
    - 41. The system of claim 37 wherein the non-adsorbing filler is a solid after processing.
    - 42. The system of claim 37 wherein the non-adsorbing filler is volatized or combusted to form voidages larger than 50Å width within the shaped particle or monolith.
      - 43. A canister operative for use in
         automotive systems for emission control
         defined by a canister vapor inlet to permit a
         fuel vapor flow path through an initial

volume of vapor adsorbent within a first region of the canister toward a canister vent/air opening to permit a continued air flow path through a subsequent volume of adsorbent within a second region of the canister at the vent/air opening and the first region at a canister purge outlet, such that fuel vapor formed in a tank for storing volatile fuel flows through the canister vapor inlet into the initial volume of adsorbent where it is adsorbed and, during operation of an engine induction system, ambient air is caused to flow in a path to and through the vent/air opening and along the air flow path in the canister through the initial volume and the purge outlet to the induction system of the engine, wherein the flow of air removing a portion of the adsorbed fuel vapor but leaving a residue of fuel in the initial volume, and wherein at least one subsequent volume of vapor adsorbent material comprises a volume of 1% to 100% of the initial volume and is located either inside of the canister within the second region thereof or outside of the canister, and wherein the initial volume of vapor adsorbent material is capacity at 25°C of greater than 35 g n-butane/L-bed between vapor concentrations
of 5 vol% and 50 vol% n-butane before
routing the fluid stream [air flow?] through
at least one subsequent volume of vapor
adsorbent material wherein the subsequent
volume of vapor adsorbent material is
characterized by an incremental adsorption
capacity at 25°C of less than 35 g n-butane
between vapor concentrations of 5 vol% and
50 vol% n-butane.

- 44. The canister of claim 43 wherein the second volume of vapor adsorbent material is located outside the canister in a separate subsequent canister.
- initial volume of vapor adsorbent material
  and the subsequent volume of vapor
  adsorbent material are activated carbon
  derived from materials selected from the
  group consisting of wood, peat, coal,
  coconut, lignite, petroleum pitch, petroleum
  coke, coal tar pitch, fruit pits, nut shells,
  sawdust, wood flour, synthetic polymer, and
  natural polymer having been activated by a

process selected from the group consisting of chemical, thermal, and combined chemical/thermal activation methods. 46. The canister of claim 43 wherein the initial volume of vapor adsorbent material and the subsequent volume of vapor adsorbent material are inorganic materials selected from the group consisting of zeolites, porous silica, porous alumina, pillared clays, and molecular sieves. 47. The canister of claim 43 wherein the initial volume of vapor adsorbent material and the subsequent volume of vapor adsorbent material are porous polymers. 48. The canister of claim 43 wherein the subsequent volume of vapor adsorbent material exhibits adsorption capacities achieved by volumetric dilution. 49. The canister of claim 48 wherein the volumetric dilution is accomplished by the addition of a non-adsorbing filler as a coingredient by an addition process selected from the group consisting of addition with the activated carbon raw material prior to activation, addition with the adsorbent

before forming into a shaped particle or monolith, and a combination thereof.

- volumetric dilution is accomplished by
  forming the adsorbent material into high
  voidage shapes selected from the group
  consisting of stars, hollow cylinders,
  asterisks, spirals, cylinders, and configured
  ribbons.
  - 51. The canister of claim 49 wherein the volumetric dilution is accomplished by an adsorbent formed into a honeycomb or monolith shape.
  - volumetric dilution is accomplished by the inclusion of inert spacer particles, trapped air spaces, foams, and screens external to the adsorbent.
  - 53. The canister of claim 49 wherein the non-adsorbing filler is a solid after processing.
  - 54. The canister of claim 49 wherein the

    non-adsorbing filler is volatized or

    combusted to form voidages larger than 50Å

    width within the shaped particle or

    monolith.